

## RESEARCH NEWS

March 2017 || Page 1 | 3

### Hybrid storage with market potential **Battery production goes Industrie 4.0**

**A battery that can be charged in seconds, has a large capacity and lasts ten to twelve years? Certainly, many have wanted such a thing. Now the Fast-StorageBW II project – which includes Fraunhofer – is working on making it a reality. Fraunhofer researchers are using pre-production to optimize large-scale production and ensure it follows the principles of Industrie 4.0 from the outset.**

Imagine you've had a hectic day and then, to cap it all, you find that the battery of your electric vehicle is virtually empty. This means you'll have to take a long break while it charges fully. It's a completely different story with capacitors, which charge in seconds. However, they have a different drawback: they store very little energy.

In the FastStorageBW II project, funded by the Baden-Württemberg Ministry of Economic Affairs, researchers from the Fraunhofer Institute for Manufacturing Engineering and Automation IPA in Stuttgart, together with colleagues from the battery manufacturer VARTA AG and other partners, are developing a powerful hybrid storage system that combines the advantages of lithium-ion batteries and supercapacitors. "The PowerCaps have a specific capacity as high as lead batteries, a long life of ten to twelve years, and charge in a matter of seconds like a supercapacitor," explains Joachim Montnacher, Head of the Energy business unit at Fraunhofer IPA. What's more, PowerCaps can operate at temperatures of up to 85 degree Celsius. They withstand a hundred times more charge cycles than conventional battery systems and retain their charge over several weeks without any significant losses due to self-discharge.

### **Large-scale production with minimum risk**

The Fraunhofer IPA researchers' main concern is with manufacturing: to set up new battery production, it is essential to implement the relevant process knowledge in the best possible way. After all, it costs millions of euros to build a complete manufacturing unit. "We make it possible for battery manufacturers to install an intermediate step – a small-scale production of sorts – between laboratory production and large-scale production," says Montnacher. "This way, we can create ideal conditions for large-scale production, optimize processes and ensure production follows the principles of Industrie 4.0 from the outset. Because in the end, that will give companies a competitive advantage." Another advantage is that this cuts the time it takes to ramp up production by more than 50 percent.

---

#### Contact

**Janis Eitner** | Fraunhofer-Gesellschaft, Munich | Communications | Phone +49 89 1205-1333 | [presse@zv.fraunhofer.de](mailto:presse@zv.fraunhofer.de)  
**Jörg-Dieter Walz** | Fraunhofer Institute for Manufacturing Engineering and Automation IPA | Phone +49 711 970-1667 |  
Nobelstrasse 12 | 70569 Stuttgart | [www.ipa.fraunhofer.de](http://www.ipa.fraunhofer.de) | [joerg-dieter.walz@ipa.fraunhofer.de](mailto:joerg-dieter.walz@ipa.fraunhofer.de)

For this innovative small-scale production setup, researchers cleverly combine certain production sequences. However, not all systems are connected to each other – at least, as far as the hardware is concerned. More often, it is an employee that carries the batches from one machine to the next. Ultimately, it is about developing a comprehensive understanding of the process, not about producing the greatest number of products in the shortest amount of time. For example, this means clarifying questions such as if the desired quality can be reproduced. The systems are designed as flexibly as possible so that they can be used for different production variations.

### **Making large-scale production compatible with Industrie 4.0**

As far as software is concerned, the systems are thoroughly connected. As with process clusters, they are also equipped with numerous sensors, which show the clusters what data to capture for each of the process steps. They communicate with one another and store the results in a cloud. Researchers and entrepreneurs can then use this data to quickly analyze which factors influence the quality of the product – Does it have Industrie 4.0 capability? Were the right sensors selected? Do they deliver the desired data? Where are adjustments required?

Fraunhofer IPA are also applying their expertise beyond the area of production technology: they are developing business models for the marketing of battery cells, they are analyzing resource availability, and they are optimizing the subsequent recycling of PowerCaps.

#### **Herbert Schein, CEO VARTA AG, Ellwangen**

“The introduction of Industrie 4.0 technology in cell manufacturing is extremely important for VARTA Microbattery. Intelligent production systems increase efficiency, process safety and flexibility. With connected manufacturing processes and dynamic evaluation of quality control (QC) data, we can make reliable predictions of product quality.”

**RESEARCH NEWS**

March 2017 || Page 3 | 3

**Thanks to the early warning and emergency management system, impurities in the water supply can be quickly tracked down. © Fraunhofer IPA/Reiner Bez | Picture in color and printing quality: [www.fraunhofer.de/en/press](http://www.fraunhofer.de/en/press)**

The **Fraunhofer-Gesellschaft** is the leading organization for applied research in Europe. Its research activities are conducted by 69 institutes and research units at locations throughout Germany. The Fraunhofer-Gesellschaft employs a staff of 24,500, who work with an annual research budget totaling 2.1 billion euros. Of this sum, 1.9 billion euros is generated through contract research. More than 70 percent of the Fraunhofer-Gesellschaft's contract research revenue is derived from contracts with industry and from publicly financed research projects. International collaborations with excellent research partners and innovative companies around the world ensure direct access to regions of the greatest importance to present and future scientific progress and economic development.